

WHAT IS CLAIMED IS:

1                   1.     A method for manufacturing a vacuum or hermetically  
2     packaged micromachined or MEMS device having at least one substantially vertical  
3     feedthrough, the method comprising:  
4                   providing a micromachined or MEMS device fabricated on a first side  
5     of a substrate and located within a vacuum or hermetic cavity;  
6                   forming at least one hole completely through the substrate between  
7     first and second sides of the substrate after the step of providing; and  
8                   forming a path of electrically conductive material connecting the  
9     micromachined or MEMS device and the second side of the substrate through the  
10    at least one hole to form the at least one substantially vertical feedthrough.

1                   2.     The method as claimed in claim 1, wherein the substrate is a  
2     glass substrate.

1                   3.     The method as claimed in claim 1, wherein vacuum or  
2     hermetic cavity is at least partially defined by a capsule connected to the substrate  
3     at a bonding area.

1                   4.     The method as claimed in claim 1, wherein the micromachined  
2     or MEMS device includes at least one microstructure.

1                   5.     The method as claimed in claim 4, wherein the at least one  
2     microstructure includes a doped-semiconductor or metal microstructure.

1                   6.     The method as claimed in claim 1, further comprising forming  
2     a plurality of electrical leads on the first side of the substrate in communication with  
3     the micromachined or MEMS device.

1                   7.     The method as claimed in claim 1, wherein the step of  
2     providing may include the step of bonding a capsule to the substrate to form the

3 vacuum or hermetic cavity and wherein the step of forming may include the step of  
4 partially forming the at least one hole from the first side before the step of bonding.

1 8. The method as claimed in claim 1, wherein the step of  
2 forming the at least one hole includes the step of etching the substrate at the second  
3 side of the substrate.

1 9. The method as claimed in claim 3, wherein the step of  
2 forming the path includes the step of depositing a layer of electrically conductive  
3 material on the second side of the substrate and in the at least one hole.

1 10. The method as claimed in claim 9, further comprising placing  
2 a solder ball or paste in the at least one hole on the layer of electrically conductive  
3 material.

1 11. The method as claimed in claim 9, further comprising bonding  
2 a wire to the layer of electrically conductive material.

1 12. The method as claimed in claim 9, wherein the layer is  
2 deposited in the bonding area on the second side and wherein the method further  
3 comprises placing a solder ball or paste on the layer of electrically conductive  
4 material at the bonding area.

1 13. The method as claimed in claim 1, further comprising  
2 removing material from the second side of the substrate to thin the substrate before  
3 the step of forming the at least one hole.

1 14. The method as claimed in claim 3, wherein the capsule is  
2 anodically bonded at the bonding area.

1 15. The method as claimed in claim 3, wherein the capsule is  
2 eutectically or solder bonded at the bonding area.

1                   16.    A method for manufacturing a vacuum or hermetically  
2 packaged micromachined or MEMS device, the method comprising:  
3                   providing a wafer and a substrate having first and second sides;  
4                   partially forming at least one hole in the first side of the substrate;  
5                   bonding the wafer to the substrate to obtain a device substrate after  
6 the step of partially forming;  
7                   fabricating a micromachined or MEMS device from the wafer after  
8 the step of bonding;  
9                   positioning a capsule having a concave surface on the device substrate  
10 over the micromachined or MEMS device;  
11                  bonding the capsule to the device substrate to form a vacuum or  
12 hermetic cavity enclosing the micromachined or MEMS device and to form a  
13 bonding area which provides a hermetic seal around the vacuum or hermetic cavity;  
14                  thinning the substrate down;  
15                  finish forming at least one hole completely through the substrate  
16 between the first and second sides after the step of thinning; and  
17                  forming a path of electrically conductive material connecting the  
18 micromachined or MEMS device and the second side of the substrate through the  
19 at least one hole.

1                   17.    The method as claimed in claim 16, wherein the substrate is  
2 a glass substrate.

1                   18.    The method as claimed in claim 16, wherein the capsule is a  
2 silicon or glass capsule.

1                   19.    The method as claimed in claim 16, wherein the  
2 micromachined or MEMS device includes at least one microstructure.

1                   20.    The method as claimed in claim 19, wherein the at least one  
2 microstructure includes a doped-semiconductor or metal microstructure.

1                   21. The method as claimed in claim 16, further comprising  
2 forming a plurality of electrical leads on the first side of the substrate in  
3 communication with the micromachined or MEMS device.

1                   22. The method as claimed in claim 16, wherein the step of  
2 partially forming the at least one hole includes the step of removing material from  
3 the substrate to form at least one recess in the first side of the substrate before the  
4 step of bonding the wafer to the substrate.

1                   23. The method as claimed in claim 16, wherein the step of  
2 thinning includes the step of etching the substrate at the second side of the substrate  
3 after the step of bonding the capsule to the device substrate.

1                   24. The method as claimed in claim 16, wherein the step of  
2 forming the path includes the step of depositing a layer of electrically conductive  
3 material on the second side of the substrate and in the at least one hole.

1                   25. The method as claimed in claim 24, further comprising  
2 placing a solder ball or paste that can be heated to form a solder ball in the at least  
3 one hole on the layer of electrically conductive material.

1                   26. The method as claimed in claim 24, further comprising  
2 bonding a wire to the layer of electrically conductive material.

1                   27. The method as claimed in claim 24, wherein the layer is  
2 deposited at the bonding area on the second side and wherein the method further  
3 comprises placing a solder ball or paste on the layer of electrically conductive  
4 material at the bonding area.

1                   28. The method as claimed in claim 16, wherein the step of  
2 thinning includes the step of removing material from the second side of the substrate  
3 to thin the substrate after the step of bonding the capsule to the device substrate and  
4 before the step of finish forming.

1                   29.    The method as claimed in claim 16, wherein the step of  
2   bonding the capsule to the device substrate includes the step of anodically bonding  
3   the capsule to the substrate.

1                   30.    The method as claimed in claim 16, wherein the step of  
2   bonding the capsule to the device substrate includes the step of eutectically or solder  
3   bonding the capsule to a peripheral portion of the semiconductor device to minimize  
4   outgasing into the vacuum or hermetic cavity.

1                   31.    A vacuum or hermetic packaged micromachined or MEMS  
2   device manufactured in accordance with the steps of claim 16.

1                   32.    The device as claimed in claim 31, wherein the substrate is  
2   a glass substrate.

1                   33.    The device as claimed in claim 31, wherein the capsule is a  
2   silicon or glass capsule.

1                   34.    The device as claimed in claim 31, wherein the  
2   micromachined or MEMS device includes at least one microstructure.

1                   35.    The device as claimed in claim 34, wherein the at least one  
2   microstructure includes a doped-semiconductor or metal microstructure.

1                   36.    The device as claimed in claim 31, further comprising a  
2   plurality of electrical leads on the first side of the substrate in communication with  
3   the micromachined or MEMS device.

1                   37.    The device as claimed in claim 31, wherein the path includes  
2   a layer of electrically conductive material in the second side of the device substrate  
3   and in the at least one hole.

1                   38.     The device as claimed in claim 37, further comprising a solder  
2     ball positioned in the at least one hole on the layer.

1                   39.     The device as claimed in claim 37, wherein the layer is  
2     deposited in the bonding area on the second side and wherein the device further  
3     comprises a solder ball positioned on the layer in the bonding area.

1                   40.     The device as claimed in claim 31 wherein the micromachined  
2     or MEMS device includes at least one MEMS device.